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37 **1. Introduction**

39 The DEAR (DAΦNE Exotic Atom Research) experiment aims to perform precision measure 41 ments of *kaonic atom* characteristics, in order to obtain information on fundamental interactions.

43 In particular, the experiment aims to determine the kaon–nucleon scattering lengths from a measure-

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ment of the position and width of the $2p \rightarrow 1s$ Xray transition in kaonic hydrogen and kaonic 51 deuterium. The absolute yields of kaonic atom transitions can also be measured, allowing one to 53 understand the underlying interatomic cascade mechanism. For this purpose, the experiment must 55 be capable of counting the incident kaon flux.

The negative "kaon beam" used by DEAR is 57 produced by the Frascati collider DA Φ NE. The machine, optimized in luminosity for a center of 59 mass energy of 1020 MeV in order to efficiently generate ϕ (1020) mesons, turns out to be a unique 61

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 factory of low-energy charged kaons due to the large branching ratio (0.492) for φ-decay into
 charged kaon pairs.

Since the ϕ -resonance is produced almost at rest

- 5 at DA Φ NE, the charged kaons are emitted backto-back with the same low momenta (127 MeV/c),
- 7 experimental characteristics appealing for a selective tagging of events.
- 9 For a detailed description of the DEAR experiment and the DAΦNE collider, see Refs. [1,2],
 11 respectively.
- A dedicated monitor to detect the charged kaon
- 13 flux from the DEAR interaction point of DA Φ NE (IP2) was designed, built and is now operating.
- 15 The monitor also satisfies specific machine requests. It can provide an absolute measurement of
- 17 the luminosity delivered in IP2, with a substantial advantage with respect to conventional luminosity
- 19 monitors which rely on processes (like beam-beam Bremsstrahlung or Bhabha scattering) having a
- 21 smooth behavior with energy. The rate of kaon production is directly related to the tune of the
- 23 machine energy to the ϕ -resonance (4 MeV FWHM). Therefore, the Kaon Monitor can also
- 25 be used to optimize the energy setting of the collider.
- 27 The monitor must provide a luminosity measurement simultaneously with DEAR data taking;
- 29 hence the detector must fit in the small and crowded region of IP2 without interfering with
- 31 the experiment. Moreover, it has to be a simple and reliable device which provides a reasonable33 counting rate for the luminosities reached at
- DAΦNE.
 A set of thin scintillator slabs placed on opposite
- sides of the beam pipe at IP2, able to detect low-
- 37 energy back-to-back-correlated charged kaon pairs was realized. Simultaneous detection of
- 39 K^+K^- pairs minimizes accidental events seen in a simple one-arm setup. Thickness, dimensions
- 41 and positions of the scintillators were determined using a Monte Carlo simulation of all the43 processes involved.
 - In this paper, the experimental setup built for
- 45 the DEAR Kaon Monitor is described. Its performance and experimental results are re-
- 47 ported. In Sections 2 and 3, the experimental details of the Kaon Monitor setup and its

operating method are given, while in Section 449the experimental results are presented and in51Section 5 it is shown how the experimentally51measured kaons provide on-line luminosity measurements. In Section 6, the conclusions from53several weeks of operation of the monitor are55

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2. The Kaon Monitor setup

2.1. Detector configuration

Since the DEAR experimental platform is placed above the beam pipe at IP2 of DA Φ NE, 63 the region at disposal for the Kaon Monitor lies in the radial plane of the machine. Other design 65 considerations to be taken into account are:

- the free space along the beam pipe axis (z-axis) is about 60 cm—the pipe is 90 mm diameter and the platform is placed 7 mm above the pipe (y-axis);
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- the (one standard deviation) dimensions of the crossing beams at IP2 are: 3 cm in z, 2 mm in x, 20 μm in y, respectively;
- the angular distribution of the charged kaons is isotropic in azimuth, but follows a $\sin^2 \theta$ law with respect to the *z*-axis, implying a preferred normal emission with respect to the pipe. 75

The identification of the charged kaon pairs from 79 ϕ -decay is based on the specific characteristics of such kaons: low-momentum and back-to-back 81 topology (features only slightly altered by the thin DEAR beam pipe constructed of 250 µm alumi-83 num, reinforced by 650 µm of carbon fiber). A "true" event is one in which both scintillator slabs 85 fire in coincidence and which has the correct timing and energy loss (amplitude) information: 87 i.e., the delay time and energy deposition typical of a non-relativistic charged particle. 89

The unwanted processes are: other decay channels of the ϕ into charged particles; charged 91 particles coming from the decay of neutral particles and, mainly, electromagnetic showers 93 generated in the pipe and in the setup by the interaction of the 510 MeV electrons and positrons 95 lost from the circulating beams. All these processes

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- 1 have in common a specific feature: the particles produced are fast and minimum ionizing (MIPs),
- 3 in contrast to the charged kaons, which are slow and highly ionizing. Quantitatively, the charged
- 5 kaons arrive *later* than the MIPs—approximately
 1-2 ns—and deposit almost one order of magni7 tude more energy (for MIPs hitting the thin
- scintillator slabs normally). 9 All these design and physics consideration
- 9 All these design and physics considerations, including also the lifetime of charged kaons,
- 11 multiple scattering and energy losses in materials and the overall geometrical constraints in IP2 were
- 13 used as input parameters for a Monte Carlo simulation to select the configuration for the
- 15 monitor. The use of fast scintillators and fast phototubes was assumed, since time resolution is a
- 17 crucial factor for the detector performance.
- In summary, the configuration selected for the 19 Kaon Monitor consists of two fast NE104 scintillator slabs, each 2 mm thick. Both scintilla-
- 21 tors are 8 cm high (y-axis) and 15 cm long (z-axis) and are placed back-to-back at IP2, on the two
- 23 sides of the beam pipe, with the longest side parallel to it and are referred as the "inner" and
- 25 the "outer" scintillator with respect to the center of the machine. The slabs are perpendicular to the
- 27 machine radial plane. The back-to-back topology results in a background reduction by a factor of
- 29 about 200. Each scintillator is seen by two fast XP2020 phototubes (PMs) mounted at the ends of
- 31 each slab. By the use of a standard mean time technique, this configuration improves the time
 33 resolution, since it eliminates the differences in
- timing due to the distribution of impact points along the scintillators.

Each phototube is coupled to the scintillator by 37 a short 45° tilted light guide, glued to the narrow side of the scintillator (80×2 mm). The bend was

39 necessary to place the scintillators below the DEAR platform, in the available space between

- 41 the last two focusing quadrupoles which face the interaction point. All PMs have a μ -metal shield to
- 43 protect them from the stray magnetic field. The loss in light transmission of such geometry gave no
- 45 problem due to the high ionizing power (and hence high light yield) of the slow kaons near the end of

47 their range, where 3 mm of scintillator stops them.



Fig. 1. The Kaon Monitor experimental setup in the DEAR region at the DA Φ NE interaction point (IP).

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The Kaon Monitor experimental setup is shown schematically in Fig. 1, while Fig. 2 shows the 67 scheme of the front-end electronics.

Analog signals from the anode of each photo-69 tube are passively split. One output is sent to a Lecroy 2249A CAMAC ADC for amplitude 71 analysis; the other is sent to an ORTEC 935 Ouad NIM 200 MHz Constant Fraction Discriminator 73 (CFD). One of the two outputs from the CFD is sent to a CAEN C414 CAMAC TDC; the other is 75 sent to a CAEN N235 NIM Dual Mean Timer. The trigger logic requires a coincidence between 77 the "inner" and "outer" outputs of the Mean Timer. The output signal of the coincidence is sent 79 to the gate of the CAMAC ADC. The veto output is used to inhibit a second discriminator fed by the 81 Radio Frequency (RF) signal of the machine, the output of which gives the START to the TDC, as 83 described below.

2.2. Timing procedure

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In a multi-bunch collider such as $DA\Phi NE$, in which up to 120 bunches can circulate with an inter-bunch separation of 2.7 ns, a "good event" is produced sinchronous with a crossing between two bunches at IP2. The bunches are packed by the machine RF so that the time correlation between bunches and RF is fixed. This means that a stable and reliable clock to which the TDC spectra can be referred is provided by the RF itself. However, the

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- high rate (360 MHz) of the DA Φ NE RF prevents 41 direct utilization of such a signal to feed any TDC 43 or to trigger a DAQ. However, there is no need to
- give the DAQ a trigger to start (or stop) a time-to-45 digital conversion each time an RF pulse arrives.
- The trigger is needed only if there is a "good 47 event", i.e., a coincidence between the two slabsan event that only a *few* of the bunch crossings

generate. Hence the following technique is used. 89 The RF pulses are fed to an ORTEC 935 NIM 200 MHz CFD which is inhibited unless a coin-91 cidence between the two slabs occurs. This is done by using as veto the negated output of the 93 coincidence to inhibit the ORTEC discriminator. In such a way, the rate of the output pulses of the 95 discriminator is reduced from the high rate of the

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1 RF to the manageable rate of the coincidences of the two slabs, but the timing is still referred to the

3 RF clock. The output pulse of this ORTEC CFD provides the START to the TDC. The only
5 disadvantage to this method is the possible loss of multi-events in a single bunch, or the loss of
7 events generated in subsequent consecutive bunches (i.e., bunches separated by a time interval

9 less than the discriminator time resolution. However, this situation occurs with a negligible11 probability due to the experimentally measured

11 production due to the experimentally industriedlow rate of the single arm and coincidence counts13 which, under normal operating conditions, are a

few tens of KHz and few tens of Hz, respectively. In practice, the gated signal of the discriminator

is not the RF itself, but a proper integer 17 submultiple, RF/n, with *n* selected according to

the machine operating conditions. The efficiency
of the RF-gated discriminator is continuously
monitored by comparing the counts of its gated

21 output with the veto signals from the coincidence to check on-line for any loss in the discriminator.

23 No such losses were ever detected in normal operating conditions. Since the coincidence events

from kaon pairs are delayed with respect to the MIPs, two peaks, separated by 1–2 ns, are
expected in the TDC spectra. The time resolution

of the monitor must be good enough to allow a clean separation of the kaon peak from the MIPs

peak and, hence, a selection of *good* events.
31 As a check on the selection, the amplitude analysis of the selected good events should show a

33 higher-energy deposition, typical of the highly ionizing slow charged kaons. This last character-

- 35 istic is used simply as a check, since the background events are not only due to hits of single
- 37 minimum ionizing particles perpendicular to the slabs, but also to multiple and/or grazing incidence
- 39 MIPs, which can deposit much higher energy in a slab with respect to a single MIP hitting the slab41 normally.
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3. Tuning the monitor

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After standard laboratory tests, fine tuning of 47 the Kaon Monitor was performed in its final position at IP2, since the specific environment in

which it works cannot be reproduced in the 49 laboratory. For instance, the high-voltage settings could be set only after in situ measurements, 51 because the high-energy deposit of a low-energy charged kaon crossing the scintillator slabs could 53 not be reproduced and the singles count rate of the scintillators in the high background region a few 55 centimeters from the thin beam pipe of the high current collider could not be predicted. In fact, the 57 final voltage setting selected for each phototube turned out to be lower than the optimal one 59 obtained in the laboratory with a β -source, since high gains turned out to be unnecessary. 61

The timing of the coincidence signals of the twoback-to-back slabs could be performed using theparticles lost when at least one beam was circulating.65

The final tuning of the delay between the RF/nsignal of the ORTEC Discriminator and the gate 67 generated by the coincidence between the mean times of the signals of the two slabs could be done 69 only in two-beam collision conditions. The structure of the beam being periodic, it is necessary to 71 fit the slab pulses onto the time window between the two filled bunches. For the case of the so-called 73 "RF/2 operation mode", the inter-bunch separation, and therefore the time window, is 5.4 ns. 75

After the crucial tuning of the delay between the RF/n signal and the two-slab coincidence signal, 77 identification of the charged kaons is possible and, using the Monte Carlo evaluated detector effi-79 ciency, one can obtain an on-line measurement of the machine luminosity. The TDC spectra of each 81 slab show two separate peaks. The peak lying at shorter times is due to the MIPs, that at longer 83 times is due to the slow charged kaons. Setting appropriate time windows to select this second 85 peak allows one to measure the flux of kaons and to obtain the machine luminosity. 87

In practice, an integer fraction of the RF signal is used. This fraction is dependent on how many bunches are actually filled, and in which way. A typical machine configuration has 45 bunches filled with the logic "yes–no yes–no". This is called the "RF/2 operation mode". In this case, the RF/*n* fraction used as input to the 200 MHz ORTEC CFD has n = 4, i.e., the RF/4 signal has a frequency of 90 MHz. The RF/4 signal reformed

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- 1 by the ORTEC Discriminator is used as the START for the TDC module and provides the
- 3 trigger and the clock for the time measurements. To reduce the rate of this signal, the trigger is
- 5 activated only if gated by the coincidence between the two scintillator slabs. The use of the RF/4
- 7 signal when the machine is operating in the "RF/2 mode" has no effect other than splitting the time
- 9 spectra into two "twin" structures as shown in Fig. 3.
- 11

13 4. Experimental results

- 15 A systematic series of measurements was performed in December 2000 and May–June 2001,
- 17 during DEAR data taking, to provide the experimental luminosity in the DEAR interaction point
- 19 (IP2). In all these measurements the Kaon Monitor operated stably and reliably, identifying
- 21 kaons with both TDC and ADC analysis and providing on-line luminosity measurements to23 users.
- Typical correlated time and amplitude spectra are shown in Fig. 3 for the inner and the outer scintillators (top and bottom figure, respectively).
- 27 The bidimensional plots of the ADC mean values (of the two PMs of each slab) versus TDC show a
- 29 clear separation of the kaon signal from the MIPs signal. On the TDC axis, the slow kaon signal
- 31 follows the fast MIPs signals. On the ADC axis, the minimum values of the amplitudes of the
- 33 signals of the two phototubes belonging to the same slab turn out, in the case of kaons, to be
- 35 higher with respect to the minimum values of the MIPs signals of which the lower amplitudes are cut
- 37 by the discriminator threshold. This reflects the fact that slow kaons having normal incidence to39 the slab lose much more energy with respect to
- normally inpinging MIPs. The "twin" appearance
- 41 of the spectra is simply the effect of the use of RF/ 4 as a trigger when the machine is working in the
 43 "RF/2 mode".
- In Fig. 4, the correlated spectrum of the mean time distribution of the hits on the outer slab with
- respect to the hits on the inner slab is shown. Theregion corresponding to the kaons is well separated from that corresponding to background



Fig. 3. The correlated ADC versus TDC distributions of the inner and the outer scintillator slabs, as measured in the data taking period of December 2000.

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MIPs. The kaon region is delimited by dashed lines to count on-line the particles and give a 91 measurement of the machine luminosity.

In Fig. 5, the spectra of Fig. 3 are projected onto 93 the TDC axis to evaluate the separation in time between kaon and MIPs peaks. It turns out to be 95 about 1.8 ns.

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19 the inner scintillatorslabs, as measured in the data taking period of December 2000.

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In Fig. 6, the distributions of the amplitudes of
the signals of the PMs belonging to the inner and outer slabs, respectively, are shown. The upper
plots refer to ADC spectra for all signals (kaons plus MIPs). The lower plots show the ADC
spectra after putting time windows on the kaon signals (see Fig. 3). After this selection, it is clearly
seen that the huge low-energy tail due to the MIPs disappears and a typical Landau energy loss

33 distribution emerges, corresponding to the "monochromatic" charged kaons crossing the thin slabs.

35 This confirms the identification of kaons.

The widths of the TDC peaks turn out to be 360

37 ps for kaons and 750 ps for MIPs (FWHM), showing the effectiveness of the Kaon Monitor to39 separate the two peaks.

The contamination of the kaon peak due to 41 random coincidences can be estimated by looking at the mean time distribution of the kaon signal

43 from one slab after applying a time window on the kaon signal *in the other slab*. This effect is shown in

45 the time spectra of the inner and the outer scintillators shown in Fig. 7. For both slabs,

47 application of a kaon time window in the other slab results in a time spectrum in which, along with

the kaon peak, there is a residual contamination 49
due to MIPs background, shown by the events outside the kaon peak. When the time window for 51
the kaons is selected *in both slabs*, this background contamination is eliminated. Only the contamina- 53
tion below the kaon peak remains. The number of events outside the kaon peak can be used to give an upper limit to the estimated residual contamination 57
turns out to be less than 3%.

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5. Measurement of the DAΦNE luminosity

To measure the machine luminosity, the number 63 of kaon pairs detected is needed. This number is 65 obtained on-line by simultaneous selection, through time windows, of the kaon regions in 67 the time spectra from both slabs. To allow a continuous operation of the monitor, care was taken to inhibit counting during the "dirty" 69 periods of operation of the collider, corresponding 71 to the injection phase. To this end a machine signal arriving 10 ms before the start of an injection inhibits DAQ for a fixed time after the last 73 injection pulse, typically for 1-2 min.

A routine has been written to calculate on-line 75 the number of kaons collected in a given time 77 interval and then, knowing the monitor efficiency, to give the machine luminosity in IP2. This 79 efficiency is a function of the cross-section for ϕ resonance production in electron-positron colli-81 sions, of the branching ratio of ϕ -decay into charged kaon pairs and of the acceptance of the 83 monitor. The Kaon Monitor efficiency has been evaluated with a Monte Carlo simulation program 85 which incorporates electron and positron beam energy and spatial distribution in IP2, the geome-87 try of the detectors, the charged kaon lifetime, as well as energy loss and multiple scattering effects. 89 The luminosity \mathscr{L} as measured by the Kaon Monitor is given by

$$\mathscr{L} = C_{\rm KM} \times R({\rm K}^+{\rm K}^-), \tag{1}$$

where $R(K^+K^-)$ (s^{-1}) is the kaon pairs measured ⁹³ rate and C_{KM} is the Kaon Monitor efficiency:

$$C_{\rm KM} = 7.2 \times 10^{30} \ {\rm cm}^{-2} \tag{2}$$

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Fig. 6. The ADC spectra of the inner and outer Kaon Monitor scintillators: the upper plots are the total (MIPs + Kaons) amplitude spectra; the lower plots show the resulting ADC distributions when the cuts in the TDC spectra corresponding to slow kaons are 95 applied.

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Fig. 7. The TDC spectra of the inner and outer Kaon Monitor scintillators corresponding to kaon window selections in the time spectra of the other slab. It is worth noting that the higher MIPs contamination of the inner slab (upper plot), is related to the threefold right higher single counting rate of the outer slab with respect to the inner one.

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$$\mathscr{L} = 10^{31} \text{ cm}^{-2} \text{ s}^{-1}, \quad R = 1.4 \text{ Hz}$$

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- 41 For practical reasons, since the luminosity decreases with time, instead of giving the value in
- 43 fixed time intervals, the number of kaon counts is preselected, taking into account the time needed to
- 45 collect them. The preselected number (typically 30–50 counts) is chosen as a reasonable compro-
- 47 mise between the statistical precision on the luminosity and the repetition frequency for giving

an "instantaneous" value (a few tens of seconds at $\mathscr{L} = 10^{31} \text{ cm}^{-2} \text{ s}^{-1}$).

As examples, Kaon Monitor measurements 87 taken during periods of stable data taking in December 2000 and May–June 2001, are reported 89 in Table 1.

The Kaon Monitor has also shown its ability to 91 measure other machine parameters, like the outward momentum boost of decaying ϕ -mesons due 93 to the non-zero crossing angle of the electron and positron beams in DA Φ NE. These results will be 95 matters for a forthcoming paper.

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Date and time	Initial current		Measurement duration (s)	Collected kaons	$\mathscr{L}_{\text{peak}} \ (10^{30} \ \text{cm}^{-2} \ \text{s}^{-1})$	$\mathcal{L}_{int} (nb^{-1})$
	e ⁻ (mA)	e ⁺ (mA)				
17.12.00						
2:37	271	389	2069	601	3.79 ± 0.42	4.30 ± 0.17
4:05	337	376	2105	612	3.65 ± 0.41	4.40 ± 0.18
4:51	343	377	2471	783	5.05 ± 0.63	5.60 ± 0.20
5:48	334	380	2105	625	4.43 ± 0.59	4.50 ± 0.18
6:40	342	371	2044	645	5.98 ± 0.68	4.60 ± 0.19
04.06.01						
00:16	695	630	2880	1434	6.15 ± 0.70	10.24 ± 0.27
01:37	700	588	1860	1058	5.62 ± 0.66	7.56 ± 0.23
03:15	699	586	2640	1458	5.94 ± 0.68	10.42 ± 0.27
04:15	672	597	2100	1345	5.50 ± 0.64	9.61 ± 0.26
07:03	643	549	2560	1393	5.46 ± 0.64	9.95 ± 0.26
08:02	708	514	2400	1284	5.09 ± 0.63	9.17 ± 0.25

Kaon Monitor measurements of peak luminosity (\mathscr{L}_{peak}) and integrated luminosity (\mathscr{L}_{int}) in periods of stable data taking.

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6. Conclusions

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The DEAR Kaon Monitor setup, its operation 25 mode and its measured performance were reported. The full TDC and ADC information was

collected from the detectors and the charged kaon 27 pairs from ϕ -decay could be clearly observed by 29 means of their different arrival times with respect

to the background particles.

31 The number of detected kaons can be transformed into machine luminosity values knowing

the Kaon Monitor efficiency calculated using a 33 Monte Carlo simulation. A software routine that,

every few minutes, feeds the machine web page 35 with the luminosity value in the DEAR interaction

point was written. A hardware protection scheme 37 enables the monitor to operate continuously

inhibiting data taking during the injection phase 39 of the collider operation.

The Kaon Monitor has been shown to perform 41 all the tasks for which it was built, providing a

43 count of the flux of kaons and the absolute luminosity measurement needed both for machine

tuning and for the purpose of the experiment. It has also shown its ability to measure tiny effects 67 deriving from the machine configuration.

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